

# Baron Blakeslee

## Vapor Degreasing Advantages

#### Vapor Degreasing

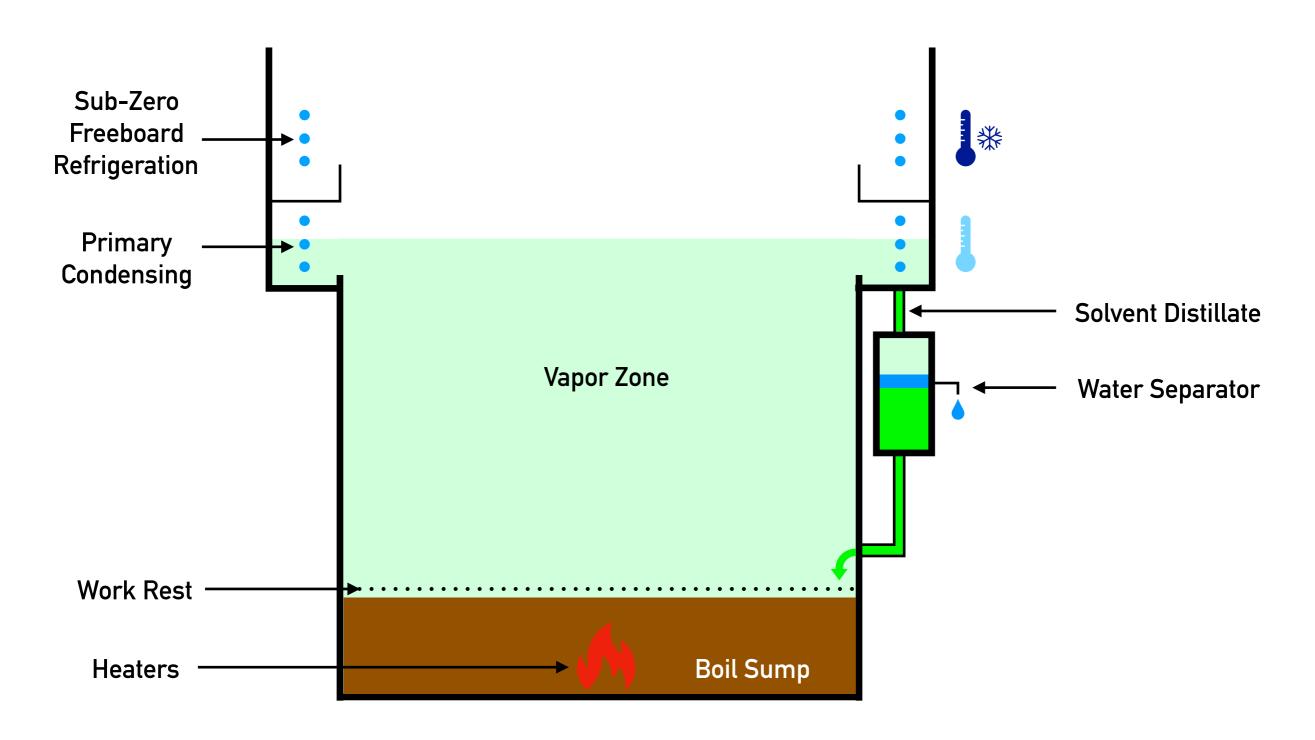


- A Surface Finishing Process Used To Clean Parts.
- Uses Non-Flammable, Non-Combustible Solvents.
- Halogenated Hydrocarbon Solvents.
- Primarily Used To For Removal Of Organic, Non-Polar Soils.

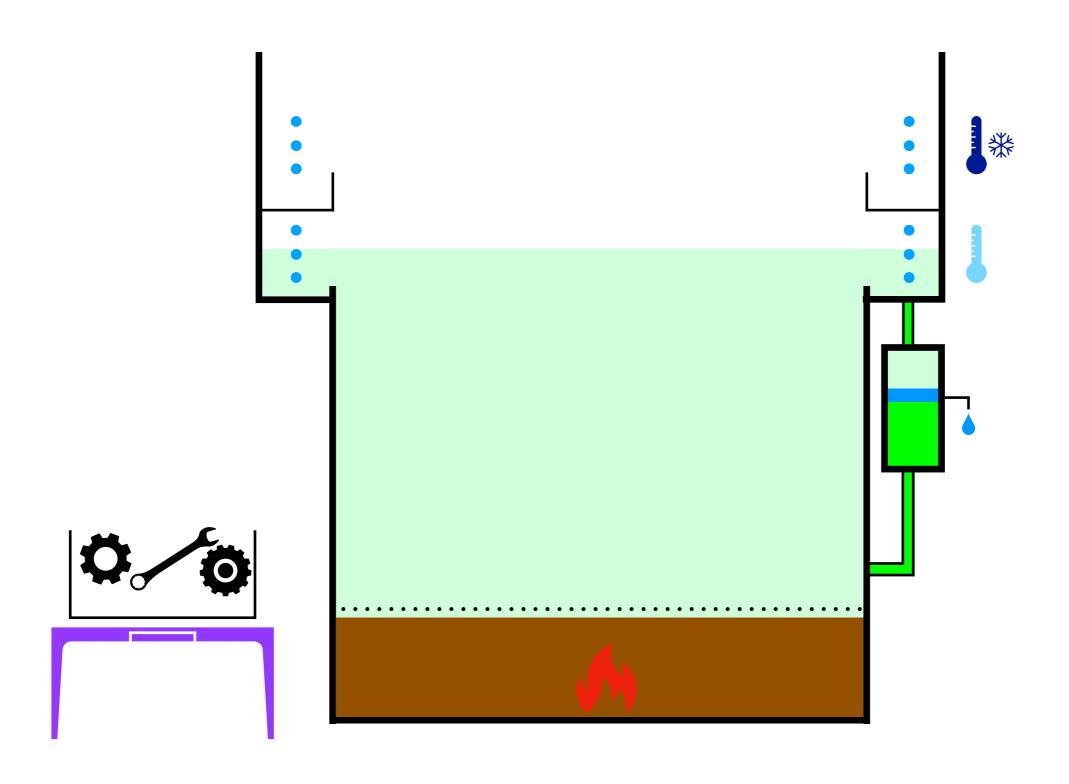


### Vapor Only Degreaser

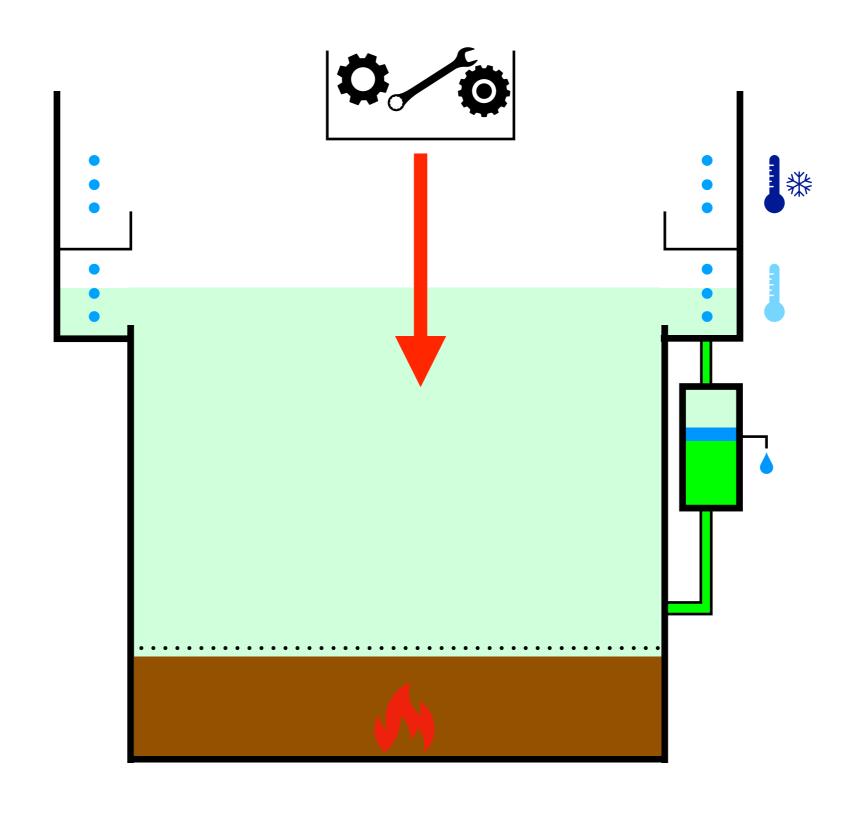




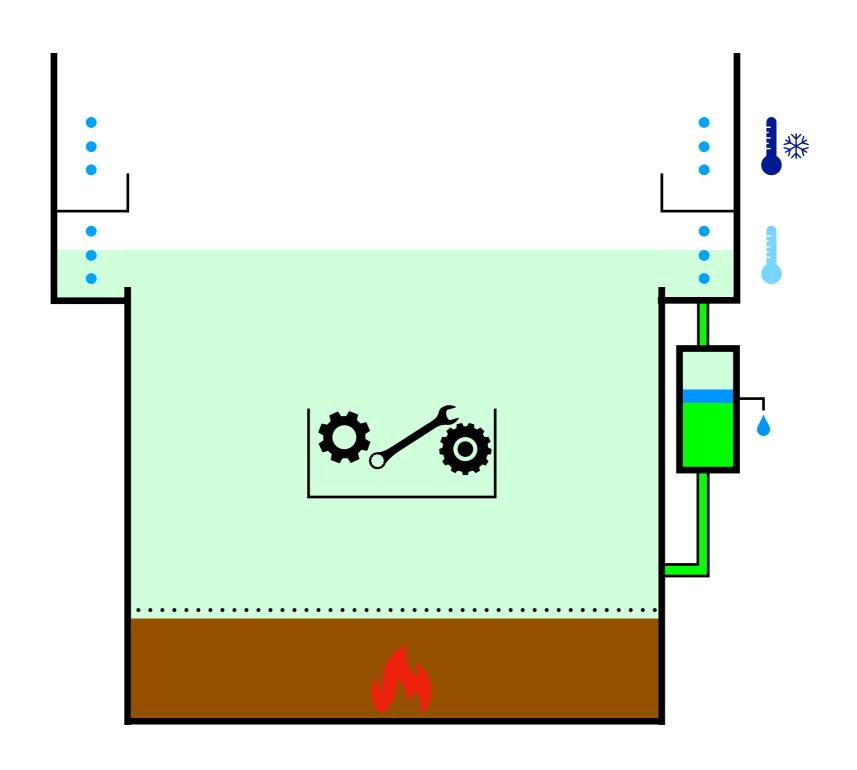
## **Dirty Parts**



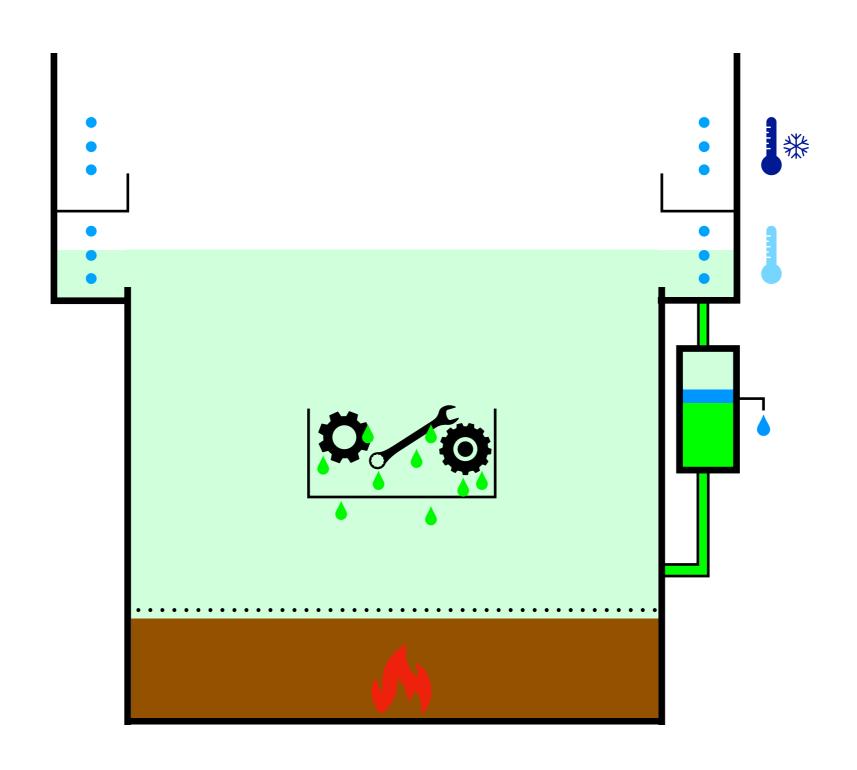
### Dirty Parts Placed In Degreaser



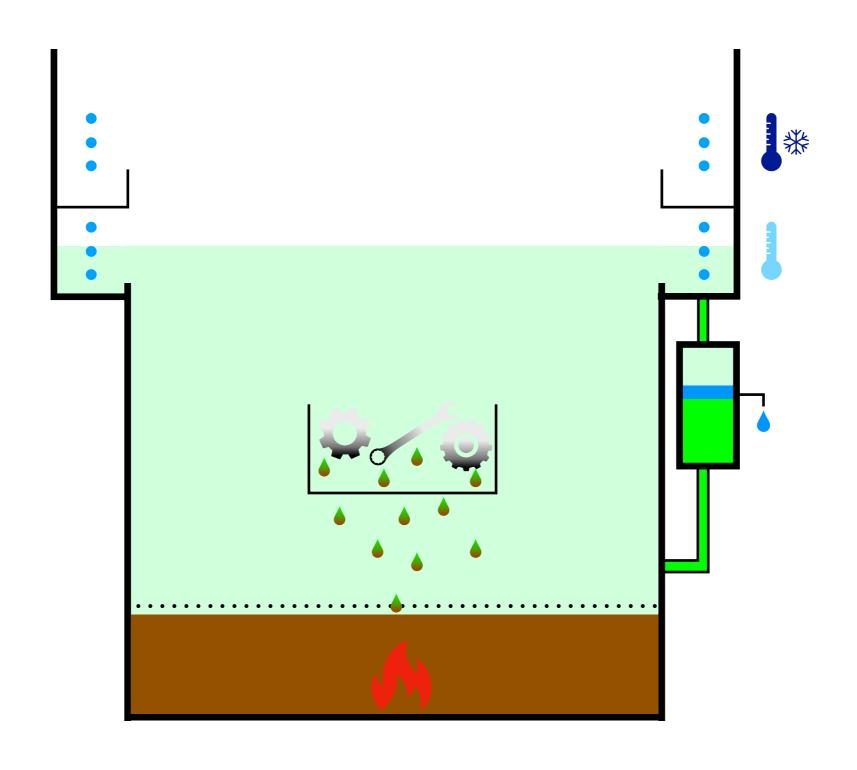
### Vapor Dwell



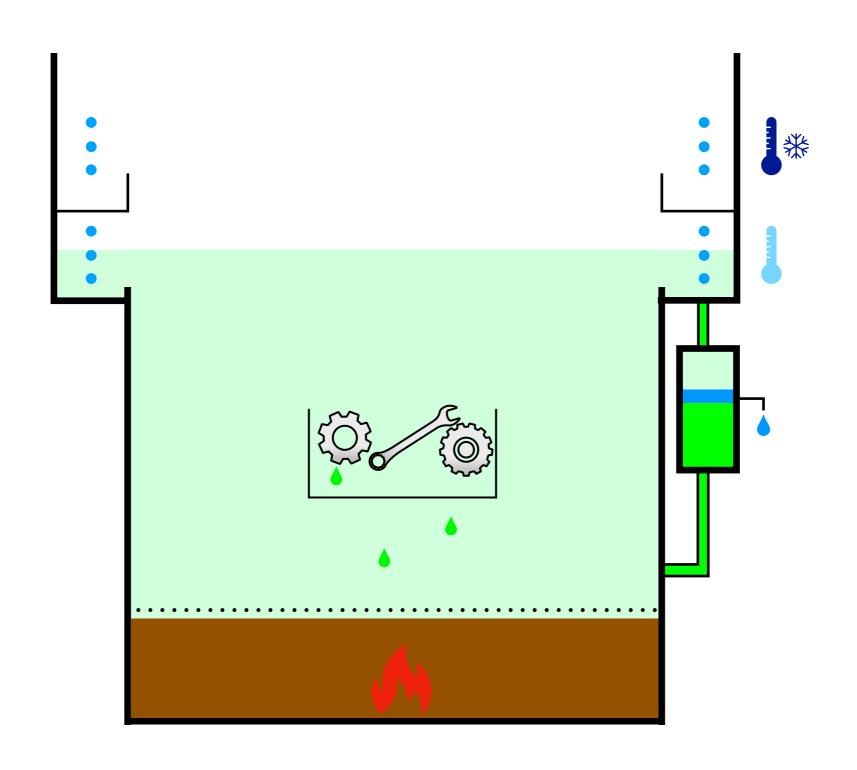
#### **Solvent Condensation**



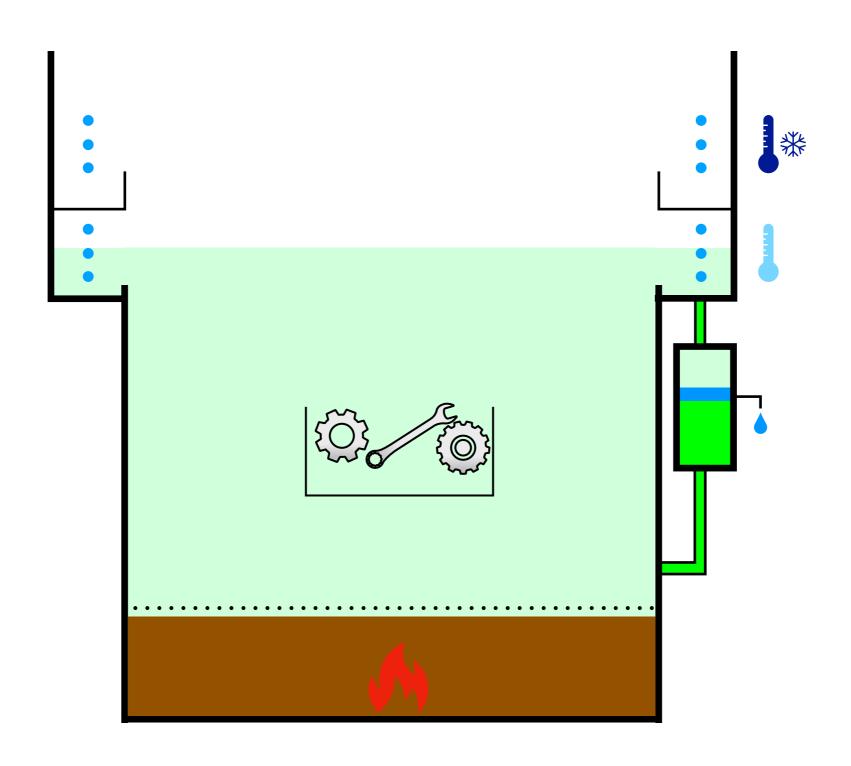
#### Contaminants Dissolve In Condensing Solvent



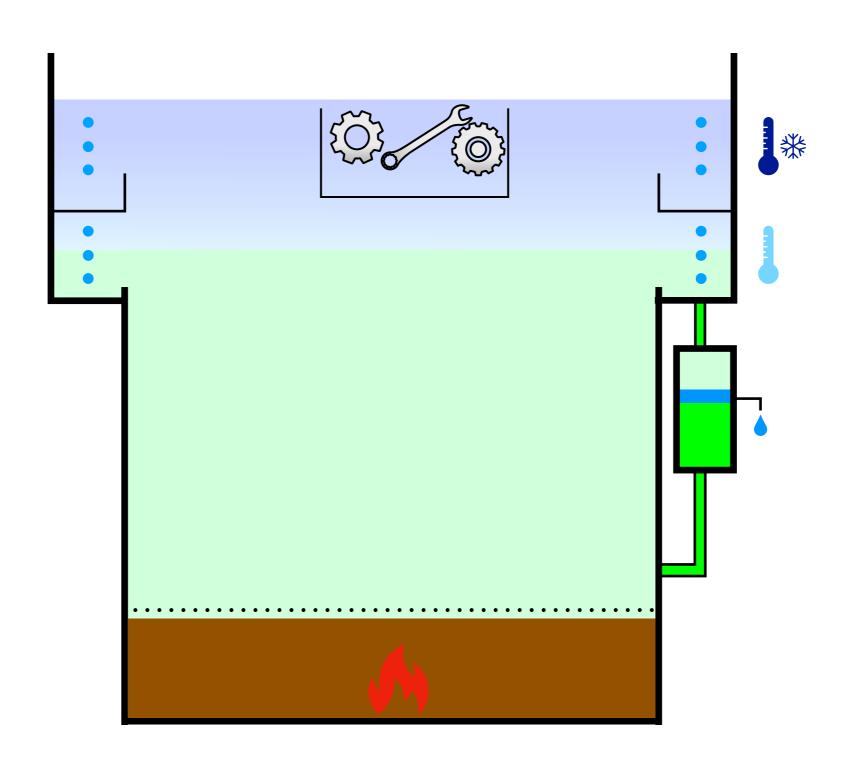
#### **Contaminants Removed**



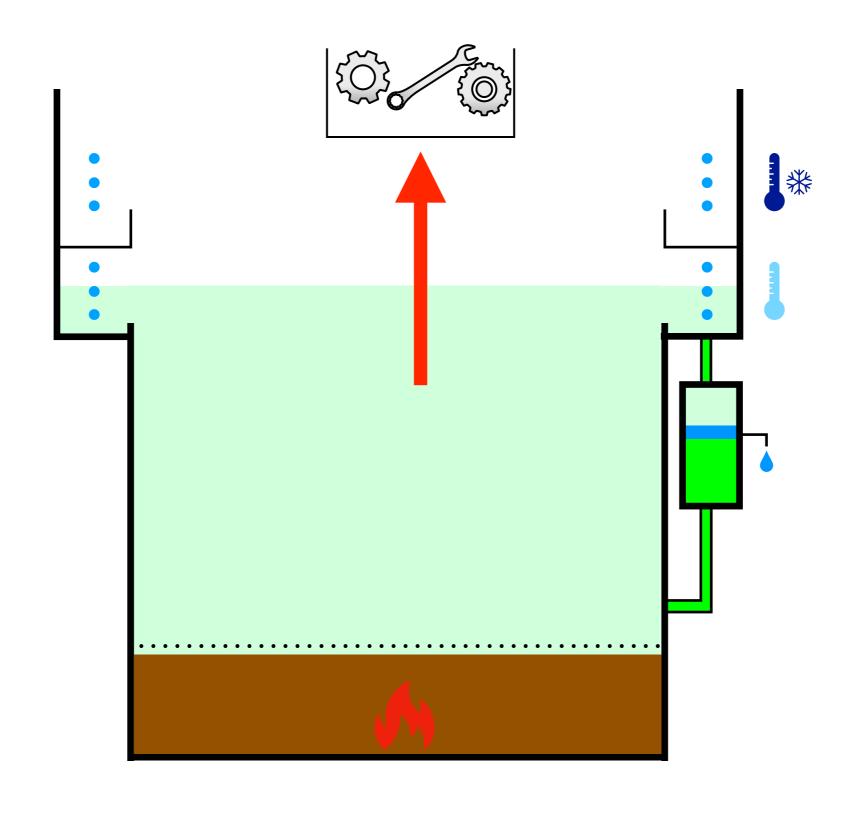
## Drying



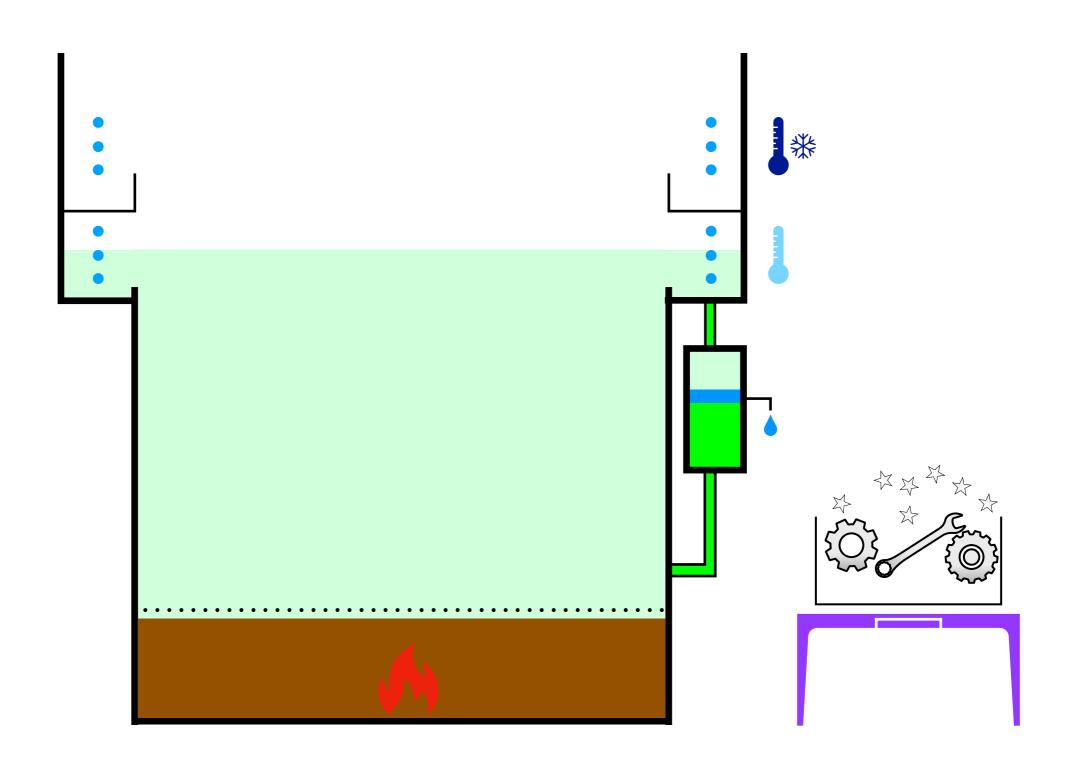
#### Freeboard Dwell



#### Clean Parts Removed From Degreaser

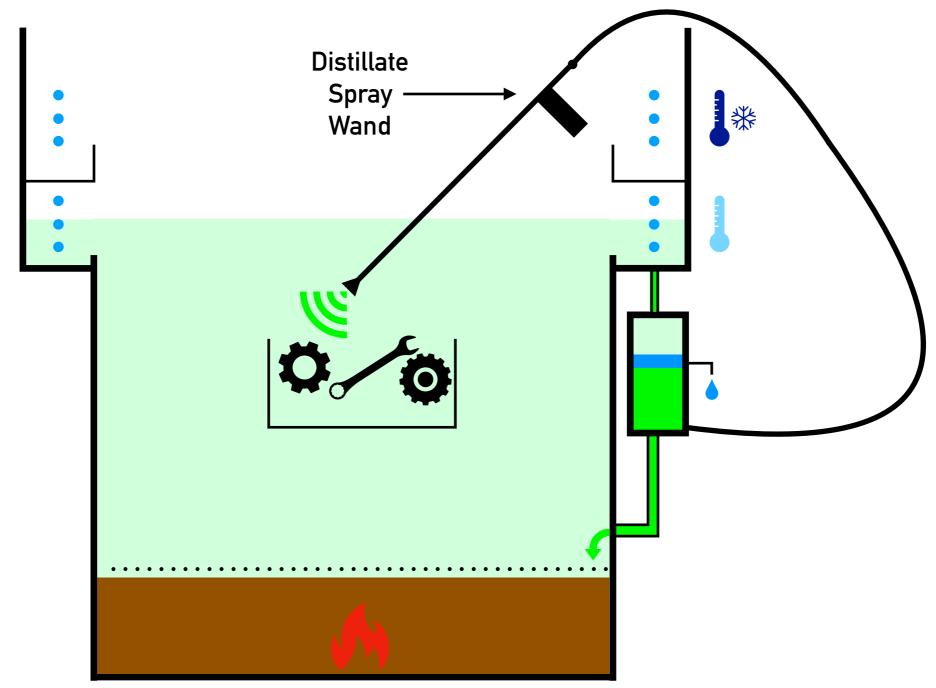


#### Clean Parts!



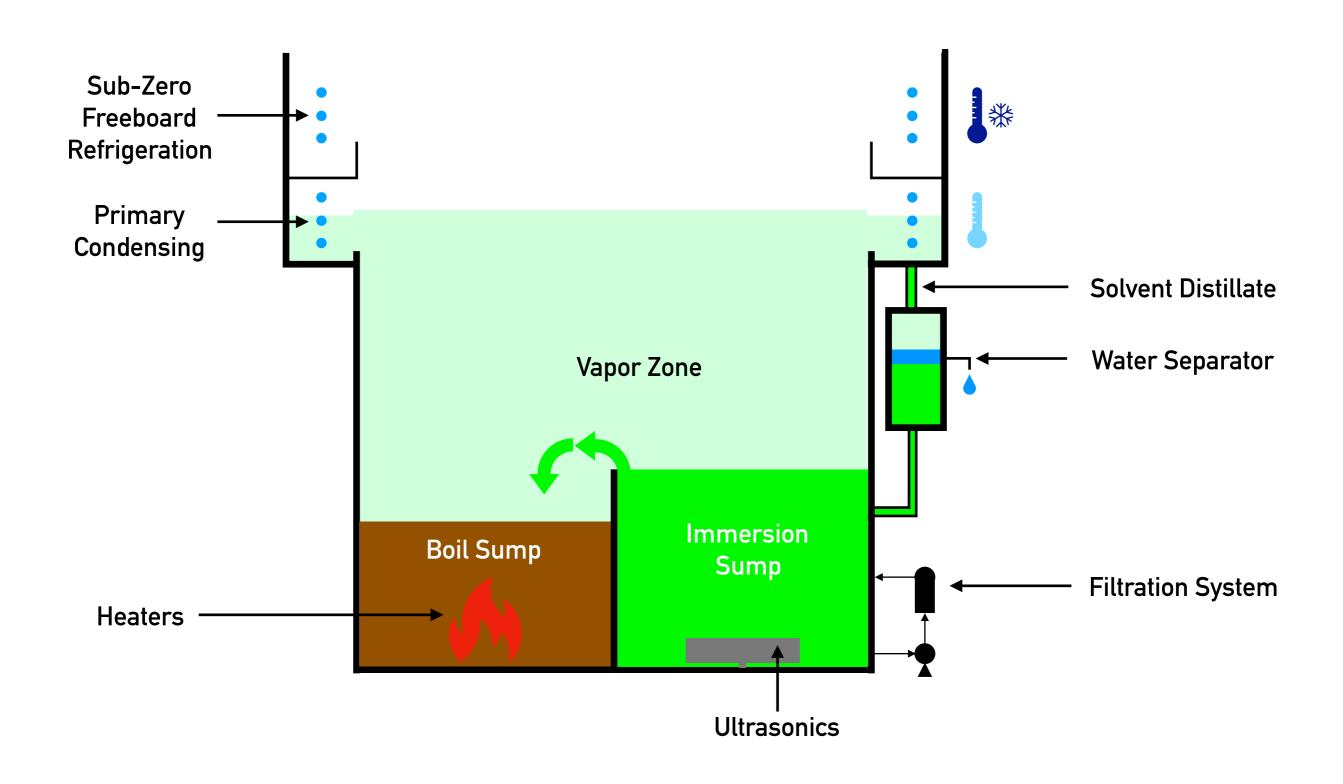
### Vapor / Spray Degreaser





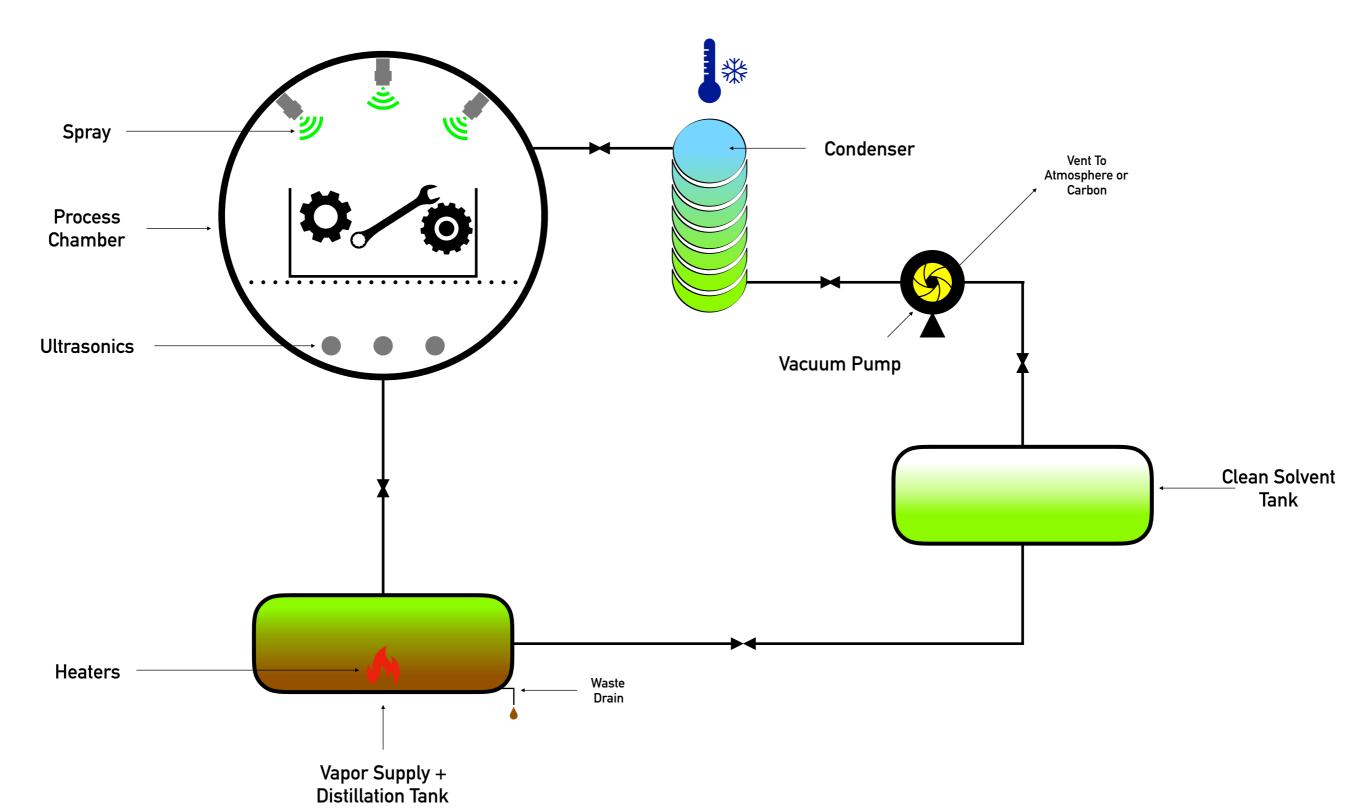
### Immersion Degreaser





### Airless Degreaser





#### Favorable Chemistry



- "Like Dissolves Like": an organic, non-polar solvent is used to dissolve a like soil.
- Residue free process potential.
- No issues with streaking, staining & spotting as with an aqueous process.
- Multi-metal compatibility.
- Purification through distillation.
- Waterless.



#### **Better Cleaning**



- Solvents have lower surface tension & lower viscosity than water.
- Solvents "wet" surfaces more effectively than water.
- Solvents easily penetrate tight spaces.
- Solvent vapor contacts all surfaces.

#### Faster



- Greater solvency for non-polar, organic soils.
- Faster energy recovery for more rapid cleaning & drying.
- Fewer process steps compared to aqueous.
- Low process temperature; clean parts are cool to the touch.
- Cleaned parts immediately ready for next process.

#### Consistent



- Continuously self purifying.
- Minimal potential for soil redeposition.
- Few process variables.
- Automation friendly.



### **Energy Efficient**



- Solvents have lower specific heat than water.
- Lower energy consumption.
- Fewer electrical components.
- Reduced process temperature.

#### **Simplicity**



- Ease of process control.
- Fewer process variables.
- Minimal maintenance requirement.



#### **Compact Size**



- Smaller footprint.
- Fewer ancillary items.
- Minimal utility connections.
- Ideal for cellular manufacturing scenarios.
- Lower space cost.



#### Waste Disposal



- Solvents are easily recyclable.
- Solvent waste disposal costs typically lower than aqueous waste.
- Solvent waste has fuel value.
- Many vapor degreasing solvents are non-hazardous.



#### Ecology



- Potential for lower environmental impact.
- Lower power consumption.
- Recyclable waste.
- No water consumption or treatment required.
- True "closed loop" processing possible.
- Quiet.



#### Economic



- Lower consumables cost.
- Lower power consumption.
- Low cost waste disposal.
- Reduced maintenance costs.
- Faster cycle times, increased productivity & throughput.
- Smaller footprint, lower cost of space.





# Baron Blakeslee

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